

**Tri-reforming of Methane and CO₂: A Novel concept for Catalytic Production
of Solid Waste Syngas with Desired H₂/CO Ratios for Liquid Biofuels**

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QUARTERLY PROGRESS REPORT

October 1 - November 30, 2010

PROJECT TITLE: Tri-reforming of Methane and CO₂: A Novel concept for Catalytic Production of Solid Waste Syngas with Desired H₂/CO Ratios for Liquid Biofuels

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COMPLETION DATE:9-30-2011

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PROJECT WEBSITE ADDRESS (URL): <http://wolan.blog.usf.edu/tri-reforming/>

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Work accomplished during this reporting period:
Synthesis of Tri-Reforming Catalyst
Characterization of Tri-Reforming Catalyst
Reaction Engineering

Information Dissemination Activities:
Website

TAG members:

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Barry Boldissar	Director of Solid Waste	Hillsborough County
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TAG meetings:
November 17, 2010 University of South Florida

Abstract

This research focuses on converting Municipal Solid Waste (MSW) to liquid fuels using Fischer-Tropsch synthesis (FTS). The process includes novel gasification of MSW via a tri-reforming process which involves a synergetic combination of CO₂ reforming, steam reforming, and partial oxidation of methane. Typical biomass or MSW derived syngas H₂:CO is 1:1. This innovation allows for cost-effective one-step production of syngas in the required H₂:CO of 2:1 for use in the FTS. The USF group has already developed a process that converts this syngas into diesel and jet fuel. This project will focus on the development of an appropriate gasification catalyst to convert MSW to the required syngas composition for production of liquid fuels.

1. Tri Reforming

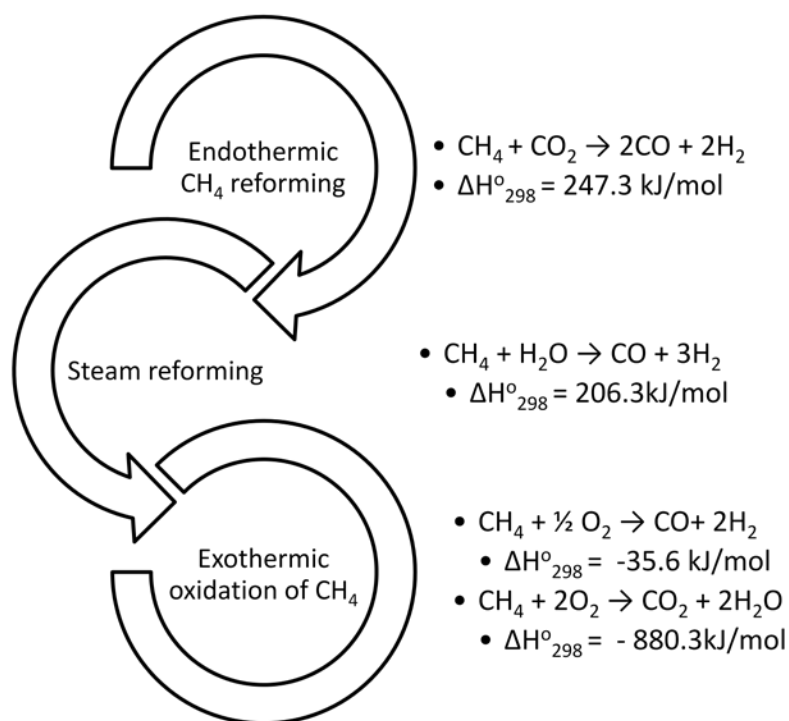


Figure 1. Tri-Reforming

2. Project organization

2.1 Synthesis of Tri-reforming Catalyst

Co-precipitation of precursors provides an industrial scale up opportunity as well as simplicity. Variables that will be observed will be the amount of Nickel Nitrate, Nano-Nicke, amount of Magnesium, and Composition of Cerium and Zirconium Oxide.

Table1. Catalyst Variables

Ni:Mg Ratio	Cerium Content
0	0
0	1
0	2
1	0
1	1
1	2
2	0
2	1
2	2

To make the catalyst 1.1 grams of $ZrO(NO_3)_2 \cdot X H_2O$ was placed on a hotplate to evaporate H_2O . Then 6.1762 g of $Ce(NO_3)_3 \cdot 6H_2O$ was added to the $ZrO(NO_3)_2 \cdot X H_2O$ and both dissolved in H_2O . The mixture was then mixed with NH_4OH to precipitate the catalyst needed, and then vacuum filtrated. The mixture was left in an oven to dry at 120 degrees Celsius overnight. Further tests and results will be included in the following quarter report.

2.2 Reaction Engineering

The preliminary steps in reaction engineering is to conduct benchmark catalyst test, pass MSW syn gas / component mixture over packed bed, and then measure outlet concentrations after reactor using Mass Spectroscopy.

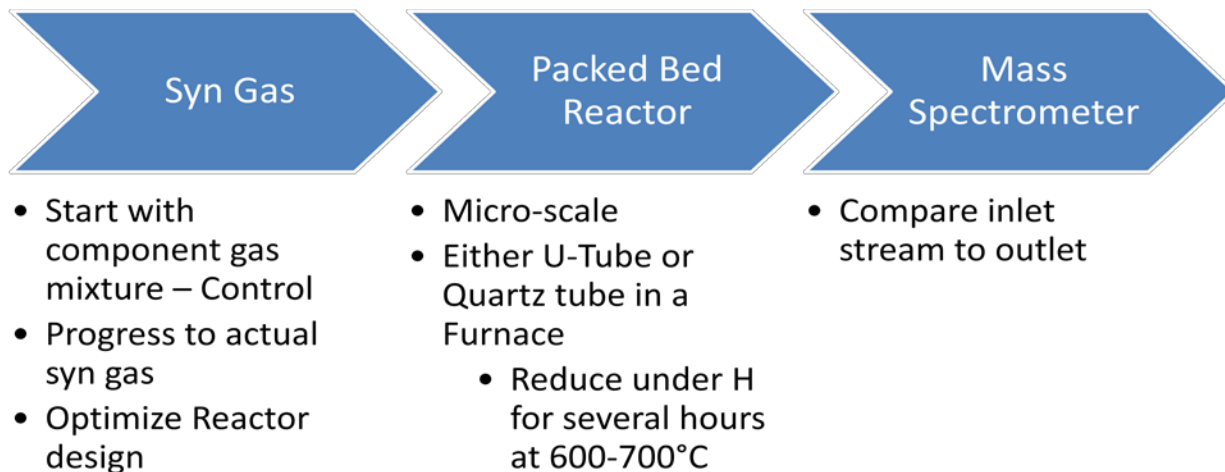


Figure 2. Reaction Engineering

2.2.1 Benchmark Catalyst test

Temperature-programmed reduction (TPR) technique was applied for the characterization of heterogeneous catalysis to find the most efficient reduction conditions. The method used oxidized catalyst precursor and submitted to a programmed temperature rise while a reducing gas mixture of Hydrogen was flowed over it.

The micro reactor was a U-Shaped quartz tube in which approximately 50-100mg of a benchmark catalyst was packed between quartz wool. The flow rate of gas used in the system was 5mL per minute of Hydrogen and 45mL per minute of Helium. The TPR cycle used was to ramp the temperature at 10 degrees Celsius per minute reach the temperature of 850 degrees Celsius. The system was then dwelled at that temperature for 30 minutes. The preliminary results showed comparable results with those found in literature. Further tests and results will be included in the following quarter report.